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Torque-Angle-Based Direct Torque Control for Interior Permanent-Magnet Synchronous Motor Drivers in Electric Vehicles

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Abstract

A modified direct torque control (DTC) method based on torque angle is proposed for interior permanent-magnet synchronous motor (IPMSM) drivers used in electric vehicles (EVs). Given the close relationship between torque and torque angle, proper voltage vectors are selected by the proposed DTC method to change the torque angle rapidly and regulate the torque quickly. The amplitude and angle of the voltage vectors are determined by the torque loop and stator flux-linkage loop, respectively, with the help of the position of the stator flux linkage. Furthermore, to satisfy the torque performance request of EVs, the nonlinear dead-time of the invertor caused by parasitic capacitances is considered and compensated to improve steady torque performance. The stable operation region of the IPMSM DTC driver for voltage and current limits is investigated for reliability. The experimental results prove that the proposed DTC has good torque performance with a brief control structure.

Key words: Dead-time compensation, Direct torque control, Interior permanent-magnet synchronous motor, Torque accuracy, Torque angle

I. INTRODUCTION

Permanent-magnet synchronous motors (PMSMs), which have high efficiency and large torque-to-volume ratio, are widely used in electric vehicles (EVs), particularly in battery-powered EVs [1]–[4]. PMSMs are classified into interior PMSMs (IPMSMs) and surface-mounted PMSMs (SPMSMs) according to the rotor structure. IPMSMs usually have better field-weakening performance and larger torque-to-current ratios than SPMSMs because of the narrower equivalent air gap and additional reluctance torque of the former [5]–[7]. Therefore, IPMSMs are more suitable for EV drive systems than SPMSMs. Despite these merits, IPMSMs have inductance parameters that change nonlinearly with different load currents, which is disadvantageous for the control [8]–[10].

High-performance control strategies for IPMSMs mainly

include field-oriented control (FOC) and direct torque control (DTC) [11]–[29]. FOC simplifies the IPMSM into equivalent DC motors by coordinate transformation and uses quadrature and direct axis currents as control objects. However, the torque-to-current ratio of an IPMSM changes with varying inductance parameters, thus significantly affecting torque performance. To overcome this problem, inductance identification, which usually requires offline tests or complicated online calculations, is necessary [21], [22].

Compared with the FOC, the DTC uses torque and stator flux as direct control objects and possesses several advantages such as low parameter dependence, needlessness of a position sensor, and fast dynamic response [17], [18]. However, the hysteresis controllers and basic switching tables used in conventional DTC create disadvantages such as variable switching frequency, large torque, and flux ripples [17]. Numerous improved DTC schemes, which can mainly be divided into switching-table-based DTC schemes and space vector pulse-width modulation (SVPWM)-based DTC schemes, have been proposed in recent years to overcome the aforementioned disadvantages [15]–[29] according to the approach of implementing voltage vectors.

In switching-table-based DTC schemes, the subdivision of

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the switching table effectively reduces torque and flux ripples [15], [16]. In [16], I sampling period is subdivided into 2 equal time intervals, thus generating an accurate switching table with 12 voltage vectors is generated. Multilevel inverters can also provide more voltage vectors [23]. Voltage vector duration regulation, which introduces zero voltage vectors, is another effective approach [24]. Predictive control [25] and fuzzy logic [26] can also be introduced to optimize the voltage duration. These methods obtain excellent effects as expected. However, these methods are usually based on hysteresis controllers or require complex calculations and hardware support.

Arbitrary voltage vectors in linear modulation areas can be obtained by the SVPWM in fixed switching frequency. Based on the SVPWM, DTC implementation focuses on the regulation of output voltage vectors with torque and flux errors, and a multitude of schemes are proposed in literature [16], [18], [27]-[29]. A SVPWM DTC scheme with closed-loop torque control is reported [18]. The SVPWM DTC scheme involves the calculation of output voltage vectors by the error between the reference flux vector and actual flux vector. A scheme based on torque angle increment is introduced in [27]. In these methods, output voltage vectors are usually obtained by a series of calculations on flux linkage and speed, thus weakening the direct specialty of DTC relatively. Most SVPWM DTC schemes are implanted in cartesian coordinate systems; nevertheless, the SVPWM DTC scheme can also operate in polar coordinate systems. A simple DTC method that uses vectors with variable amplitudes and angles is proposed in [29]. However, this method relies on the weighting factor and regulates torque by proportional control.

In a speed regulating system, the output torque follows the load torque naturally because of the adjustment of the speed loop. However, the EV drive system mainly operates in torque-control mode and the speed functions only in an auxiliary role. Therefore, torque performance, including steady-state response and dynamic response, is important for the EV drive system [11], [30]. Although a DTC scheme has good robustness, factors such as inverter dead-time and flux observer can still affect the system, particularly at low speeds [14], [19]. Literature on dead time is mainly focused on the improvement of current waveforms [31], whereas factors that affect torque performance and EV application are rarely reported.

This paper proposes an improved DTC scheme based on torque angle for the EV IPMSM drive systems. The proposed DTC scheme regulates torque by quickly changing the torque angle with appropriate voltage vectors. The final output voltage vectors are obtained in the form of amplitude and angle, which are directly determined by the torque. Flux-linkage PI controllers only require the position of the stator flux. Therefore, the proposed DTC scheme retains the simplicity and robustness of conventional DTC. The affecting factors of torque performance in DTC are investigated for contenting the

EV drive application. By using a nonlinear dead-time compensation that considers parasitic capacitances, the torque accuracy and steady torque performance is improved significantly. Furthermore, the stable operation region of DTC that considers voltage, as well as the current limits of both the motor and invertor, is discussed for safe operation. Detailed experimental results confirm the effectiveness of the proposed DTC scheme.

II. IPMSM EQUATIONS

Based on previous studies [16]–[20], the model of an IPMSM in the rotor reference frame can be expressed as follows:

$$\begin{cases} \psi_d = \psi_f + L_d i_d \\ \psi_q = L_q i_q \\ \psi_s = \sqrt{\psi_d^2 + \psi_q^2} \end{cases} , \tag{1}$$

$$\begin{cases} u_d = R_s i_d + p \psi_d - \omega \psi_q \\ u_q = R_s i_q + p \psi_q + \omega \psi_d \end{cases}$$
 (2)

$$T_e = \frac{3}{2}P(\psi_d i_q - \psi_q i_d) \tag{3}$$

In the stationary stator reference frame, the model of an IPMSM is given by the following:

$$\begin{cases} \psi_{\alpha} = \int (u_{\alpha} - R_{s}i_{\alpha})dt \\ \psi_{\beta} = \int (u_{\beta} - R_{s}i_{\beta})dt \\ \psi_{s} = \sqrt{\psi_{\alpha}^{2} + \psi_{\beta}^{2}} \end{cases}$$
(4)

$$T_e = \frac{3}{2} P(\psi_\alpha i_\beta - \psi_\beta i_\alpha) . \tag{5}$$

Equation (3) can be expanded with stator and rotor flux linkages as follows:

$$T_e = \frac{3P\psi_s}{4L_dL_q} \left[2\psi_f L_q \sin \delta + \psi_s (L_d - L_q) \sin 2\delta \right] . \quad (6)$$

in Equations (1) to (6),

 u_d , u_q : stator voltage on d and q axes;

 i_d , i_q : stator current on d and q axes;

 L_d , L_q : direct and quadrature inductances;

 ψ_d , ψ_q : amplitudes of stator flux linkages on d and q axes;

 u_{α} , u_{β} : stator voltage on α and β axes;

 i_{α} , i_{β} : stator current on α and β axes;

 $\psi_{\alpha}, \psi_{\beta}$: amplitudes of stator flux linkages on α and β axes:

 ψ_s , ψ_f : amplitudes of stator and rotor flux linkages;

 R_s : stator resistance;

p : differential operator;

 ω : rotor electrical speed in rad/s;

P: number of pole pairs;

 δ : torque angle, electrical angle between stator and

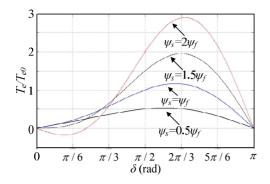


Fig. 1. Torque characteristic of IPMSM with different stator flux linkage ψ_s .

rotor flux linkages.

To simplify the analysis, the symmetrically negative torque zone $\delta < 0$ is not discussed. Equation (6) can then be graphed with Fig. 1:

$$T_{e0} = \frac{3P\psi_s\psi_f}{2L_d} \,. \tag{7}$$

Fig. 1 shows that an increase in torque is not monotonic if the stator flux is not suitable. Therefore, investigating the stable operation region of IPMSM is necessary.

III. STABLE OPERATION REGION WITH DTC SCHEME

In IPMSM DTC schemes, the torque and stator flux linkage are usually the direct control-variables. Hence, the stable operation region should be limited by maximal torque (or torque angle) and stator flux linkage.

A peak torque is inherent with increasing δ and a nadir appears with increasing ψ_s (Fig. 1). The nadir is forbidden because it destroys the control monotonicity. To ensure that IPMSMs work in a monotonic region, two prerequisites must be satisfied [18]:

$$\begin{cases} \frac{dT_e}{d\delta} > 0 \Rightarrow \delta < \arccos\left[\frac{L_q}{L_q - L_d} + \sqrt{\left(\frac{L_q}{L_q - L_d}\right)^2 + 8}\right] \\ \frac{dT_e}{d\psi_s} \Big|_{\delta=0} > 0 \Rightarrow \psi_s < \frac{L_q}{L_q - L_d} \psi_f \end{cases} . (8)$$

However, Equation (8) focuses only on the torque, and the current and voltage limits are not considered. To ensure the safe operation of inverters and IPMSMs in EVs, the voltage and current limits (U_{max}, I_{max}) need to be involved.

$$\begin{cases} I_d^2 + I_q^2 \le I_{\text{max}}^2 \Rightarrow (\frac{\psi_d - \psi_f}{L_d})^2 + (\frac{\psi_q}{L_q})^2 \le I_{\text{max}}^2 \\ \omega \psi_s \le U_{\text{max}} \Rightarrow \omega \sqrt{\psi_d^2 + \psi_q^2} \le U_{\text{max}} \end{cases} . \tag{9}$$

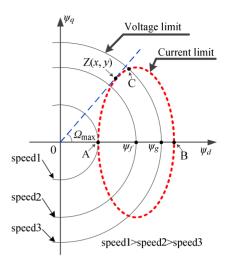


Fig. 2. Voltage and current limits for safe operation in DTC.

Equation (9) can be graphically represented by Fig. 2, in which Point A ($\psi_f - I_{\text{max}}L_d$, 0) and Point B ($\psi_f + I_{\text{max}}L_d$, 0) denote the maximum flux weakening and flux-increasing capacities, respectively. An IPMSM is usually designed with $\psi_f > I_{\text{max}}L_d$ to avoid irreversible demagnetization; therefore, the torque angle cannot exceed 90° in geometrical terms and should satisfy the requirement in Equation (8).

A. Torque and Torque Angle Limitation

Fig. 2 shows that the maximal torque angle is determined by the intersection (Point C) of the current-limit ellipse and given stator flux (ψ_g) round:

$$\begin{cases} (\frac{\psi_d - \psi_f}{L_d})^2 + (\frac{\psi_q}{L_q})^2 = I_{\text{max}}^2 \\ \sqrt{\psi_d^2 + \psi_q^2} = \psi_g \\ \psi_d = \psi_g \cos(\delta_{\text{max}}) \\ \psi_g = \psi_g \sin(\delta_{\text{max}}) \end{cases}$$
(10)

From Equation (10), the maximal torque angle is as follows:

$$\delta_{\text{max}} = \arccos \frac{\psi_f L_q^2 - L_d \sqrt{\alpha}}{\psi_g (L_a^2 - L_d^2)} \quad , \tag{11}$$

where

$$\alpha = I_{\text{max}}^2 L_q^4 + \psi_f^2 L_q^2 + \psi_g^2 L_d^2 - \psi_g^2 L_q^2 - I_{\text{max}}^2 L_d^2 L_q^2 . \tag{12}$$

By substituting Equation (11) into Equation (6), the torque limitation is obtained. However, the equation of the maximal torque is cumbersome and is described expediently with δ_{max} (Equation (13)).

$$\max(T_e) = \frac{3P\psi_s}{4L_dL_q} \left[2\psi_f L_q \sin \delta_{\max} + \psi_s (L_d - L_q) \sin 2\delta_{\max}\right]$$
(13)

The maximal torque angle in Equation (11) is determined

by both ψ_g and I_{max} . The maximal torque angle Ω_{max} with arbitrary ψ_g can be determined by the tangent from the original point to the current-limit ellipse (Fig. 2). The point of tangency Z(x,y) can be expressed as follows:

$$\begin{cases} x = \frac{\psi_f^2 - I_{\text{max}}^2 L_d^2}{\psi_f} \\ y = \frac{L_q I_{\text{max}} \sqrt{\psi_f^2 - I_{\text{max}}^2 L_d^2}}{\psi_f} \end{cases}$$
 (14)

 $\Omega_{\rm max}$ is expressed as follows:

$$\Omega_{\text{max}} = \arctan(\frac{y}{x}) = \arctan\frac{L_q I_{\text{max}}}{\sqrt{\psi_f^2 - I_{\text{max}}^2 L_d^2}} \quad . \tag{15}$$

The stator flux linkage of Point Z is as follows

$$\psi_Z = \frac{\sqrt{(\psi_f^2 - I_{\text{max}}^2 L_d^2)(\psi_f^2 - I_{\text{max}}^2 L_d^2 + I_{\text{max}}^2 L_q^2)}}{\psi_f}.$$
 (16)

B. Stator Flux-Linkage Limitation

Similarly, the best stator flux linkage to obtain the largest torque can be given by the following:

$$\frac{dT_e}{d\psi_s} = 0 \Rightarrow \psi_s = \frac{\psi_f L_q}{2(L_q - L_d)\cos\delta} \quad . \tag{17}$$

According to the premise of Equation (8), a large flux linkage is better because δ increase from Equation (17). Nevertheless, the optimum operating point of an IPMSM is designed near the inflexions of the magnetization curves to achieve the least wastage of ferromagnetic materials. Moreover, a large flux linkage can result in saturation. Therefore, ψ_g is usually given nearby ψ_f in the constant torque region.

In the constant power region, ψ_g should satisfy the demand of Equation (9):

$$\psi_g \le \frac{U_{\text{max}}}{\omega} = \frac{U_{dc}}{\sqrt{3}\omega} \,. \tag{18}$$

where U_{dc} is the bus voltage. To ensure the regulation of output torque, a considerable amount of voltage margin is necessary.

The abovementioned limitation of torque (angle) and stator flux linkage can restrict the IPMSM work within the voltage and current limits from the point of DTC, which is helpful in terms of the reliability requirements of EV drive systems.

IV. PROPOSED DTC SCHEME

The aforementioned analysis shows that a monotonic relationship exists between torque and torque angle under appropriate conditions. Thus, the control of the torque angle is equivalent to the control of the torque.

The equation of stator flux linkage expressed in the stationary frame is as follows:

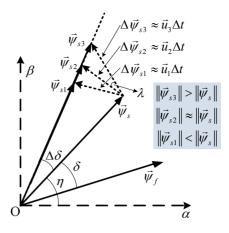


Fig. 3. Variation of the stator flux linkage in one control period.

$$\psi_s = \int e_s dt = \int (u_s - R_s i_s) dt . \tag{19}$$

where e_s is the stator back EMF, and u_s and i_s are the stator voltage and current, respectively. The variation of the stator flux linkage in one control period Δt is shown in Fig. 3. The stator flux linkage has three possible states with different voltage vectors:

$$\begin{cases} \vec{\psi}_{s1} = \vec{\psi}_s + \Delta \vec{\psi}_{s1} \\ \vec{\psi}_{s2} = \vec{\psi}_s + \Delta \vec{\psi}_{s2} \\ \vec{\psi}_{s3} = \vec{\psi}_s + \Delta \vec{\psi}_{s3} \end{cases}$$
 (20)

In the analysis, the effect of R_s is neglected. $\vec{\psi}_f$ can be considered motionless in the transient analysis because the rotor inertia time constant is significantly smaller than the electrical time constant.

From Equation (20) and Fig. 3, an efficient and quick approach to changing the torque angle is the regulation of the amplitude of voltage vector in the vertical direction of the stator flux linkage, similar to the application of voltage vector \vec{u}_2 . The amplitude of the stator flux linkage is constant because $\Delta\delta$ in one control period is very small.

$$\|\vec{\psi}_{s,2}\| = \|\vec{\psi}_{s,1}\|/\cos(\Delta\delta) \approx \|\vec{\psi}_{s,1}\|. \tag{21}$$

The amplitude of stator flux linkage can be regulated by altering the direction of the voltage vector. $\|\vec{\psi}_{s3}\| > \|\vec{\psi}_{s}\|$, and $\|\vec{\psi}_{s1}\| < \|\vec{\psi}_{s}\|$ (Fig. 3). By using the same principle applied in Equation (21), the effect of the direction of the voltage vector on torque angle is negligible if the angle λ is small.

Consequently, little interaction effect is observed between the torque angle and amplitude of the stator flux linkage, which can be controlled directly by regulating the amplitude and angle of the voltage vector, respectively.

According to the above analysis, a torque-angle-based DTC scheme is obtained. The block diagram of this scheme is shown in Fig. 4. In the proposed scheme, the amplitude and angle of the output voltage vector are regulated directly by the torque and stator flux linkage errors with PI regulators,

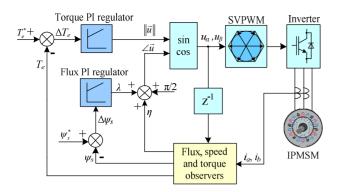


Fig. 4. Block diagram of the proposed DTC scheme.

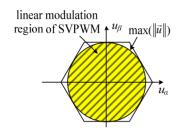


Fig. 5. Modulation region of the voltage vector.

respectively. The output voltage vector is synthesized by the SVPWM.

A. Amplitude Regulation of Output Voltage Vector

 T_e^* is the given torque, which is given by the upper computer in the EV drive system (Fig. 4). The amplitude of the output voltage vector is regulated by a torque PI regulator in a discrete form:

$$\|\vec{u}(k)\| = K_p(T_e^*(k) - T_e(k)) + K_i \sum T_s(T_e^*(k) - T_e(k))$$
. (22) where K_p and K_i are the proportional and integral parameters, respectively, and T_s is the sampling time of the discrete system. The amplitude of the output voltage vector is limited between zero and $U_{dc}/\sqrt{3}$.

The amplitude regulation of the output voltage vector is necessary to limit the voltage vector in the linear modulation region of SVPWM (Fig. 5).

B. Angle Regulation of Output Voltage Vector

 ψ_s^* is the given amplitude of the stator flux linkage. The angle change of the output voltage vector is obtained by the flux-linkage PI regulator and is expressed as follows:

$$\lambda(k) = K_p(\psi_s^*(k) - \psi_s(k)) + K_i \sum T_s(\psi_s^*(k) - \psi_s(k))$$
 (23)

The angle of output voltage vector is given by the following:

$$\angle \vec{u}(k) = \lambda(k) + \eta(k) + \pi/2 \tag{24}$$

where η is the angle of flux linkage in real time. λ is limited within $\pm 5^{\circ}$ by experiments because a larger λ produces more torque ripples.

The K_p and K_i used in Equations (22) and (23) are usually turned to be compromised between the steady and dynamic performances. Given the little interaction effect between the regulations of the torque and the stator flux linkage, the two PI parameters can be adjusted independently.

Upon obtaining the amplitude and angle of the voltage vector, voltage components u_{α} and u_{β} for SVPWM are calculated simply with the trigonometric transformation.

$$\begin{cases} u_{\alpha}(k) = \|\vec{u}(k)\| \cos(\angle \vec{u}(k)) \\ u_{\beta}(k) = \|\vec{u}(k)\| \sin(\angle \vec{u}(k)) \end{cases}$$
 (25)

C. Stator Flux-Linkage Estimation

Stator flux linkage is a key variable of DTC, particularly in low speeds. The estimation of stator flux linkage in low speeds has been investigated deeply in various studies such as [14], [19], and [28]. However, the improvement of stator flux-linkage estimation is not the emphasis of this paper. Consequently, the current model in Equation (1) is employed to obtain the stator flux linkage in zero and low speeds [28]. A conventional low-pass filter (LPF) with a variable cut-off frequency and compensations for amplitude and angle is employed to obtain the stator flux linkage in moderate and high speeds [29].

$$\begin{cases} \psi_{\alpha}(s) = G(s)e_{\alpha}(s) = \frac{1}{s + \omega_{c}}e_{\alpha}(s) \\ \psi_{\beta}(s) = G(s)e_{\beta}(s) = \frac{1}{s + \omega_{c}}e_{\beta}(s) \end{cases}$$
(26)

where e_{α} and e_{β} is the stator back EMF on α and β axes, respectively; ω_c is the cut-off frequency; $\omega_c = \rho \omega$. A constant ρ is usually selected between 0.1 and 0.5. The amplitude and angle errors caused by LPF are constant and are expressed as follows:

$$\begin{cases}
\varepsilon_{amp} = \frac{\sqrt{\omega^2 + \omega_c^2}}{\omega} = \sqrt{1 + \rho^2} \\
\varepsilon_{ang} = -\operatorname{atan} \frac{\omega_c}{\omega} = -\operatorname{atan} \rho
\end{cases}$$
(27)

The η in Equation (24) is calculated by the following:

$$\eta = \arctan(\psi_{\beta} / \psi_{\alpha}). \tag{28}$$

The amplitude and angle of flux linkage calculated by Equations (4) and (28) must be revised by multiplying ε_{amp} and adding ε_{arg} .

V. FACTORS THAT INFLUENCE TORQUE PERFORMANCE

The general motion equation of a motor is expressed as follows:

$$T_e - T_l = J \frac{d\omega_m}{dt} \,. \tag{29}$$

where T_l is the load torque, J is the motor rotary inertia, and ω_m is the rotor mechanical speed. If the motor operates in

speed-control mode, $d\omega_m = 0$ when speed is stable; thus, $T_e = T_l$. However, if the motor operates in torque-control mode, no equilibrium exists in the relationship between T_e and T_l and system performance relies mainly on the torque-control ability.

An EV usually operates in torque-control mode to match the driving habit of a conventional vehicle. Therefore, torque performance is important for the EV drive system. Numerous studies have proven that DTC has a good steady-state response, dynamic response, and robustness. However, torque accuracy has rarely been considered in previous studies.

In the torque closed-loop control system, torque accuracy depends on feedback torque, which is usually calculated by Equation (5) in DTC schemes. The accuracy of stator flux has a significant effect on feedback torque and is related to computational data and computing method. The method of flux calculation has been discussed in Section IV. However, the values for integration in Equation (4) require revision.

The values for integration in Equation (4) include u_{α} , i_{α} , u_{β} , i_{β} , and R_s . Currents are usually measured by sensors in the IPMSM drive system. The value of stator resistance R_s changes with coil temperature, which can be estimated by temperature measurements with thermocouple. Nevertheless, losses on voltages caused by the inverter are difficult to measure and mainly result from the dead time and forward voltage drop of switches. Although forward voltage drop is relatively constant, the influence of dead time varies with different motor speeds and currents.

To prevent the straight-through problem of the bridge arm, the dead time must be inserted in the drive signals of the upper and lower switches [31]. The dead-time effect in an ideal condition is shown in Fig. 6. Given the diode freewheeling, the actual output voltage lasts $(T_{give} - T_d)$ if the phase current flows out of the midpoint of the bridge $(i_p > 0)$; however, the actual output voltage lasts $(T_{give} + T_d)$ if the phase current $i_p > 0$. For this reason, the actual output voltage is diverged from the given voltage, thus causing the actual voltage in the motor to differ from the expected voltage.

The analysis of dead time mentioned above is conducted in the ideal condition. However, in actual circuits, the inherent parasitic-capacitances of power switches and additional snubber circuits are usually observed, thus destroying the ideal status of dead time (Fig. 7). By taking the condition of $i_p > 0$ as an example, when S_I is ON and S_2 is OFF, the equivalent capacitance C_2 begins to charge (the forward voltage drop is ignored); when S_I and S_2 are OFF, the electrical charges stored in C_2 and C_I must be charged before the freewheeling of diode D_2 . During this time, the midpoint voltage is clamped to U_{dc} ; therefore, the actual dead time is shorter than the ideal dead time. The same situation also exists in the condition of $i_p < 0$, but the actual dead time is longer than the ideal dead time.

The time difference is mainly determined by the equivalent

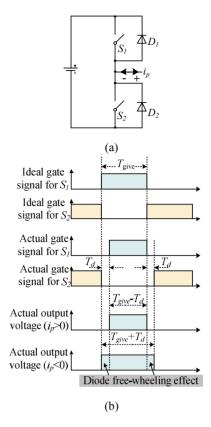


Fig. 6. Dead time of the inverter: (a) ideal bridge arm and (b) actual output voltage affected by diode freewheeling.

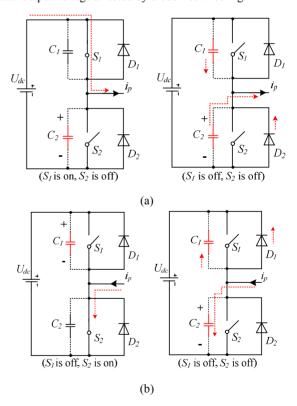


Fig. 7. Effect of parasitic capacitance of the switch on the ON time and OFF time: (a) $i_p > 0$ and (b) $i_p < 0$.

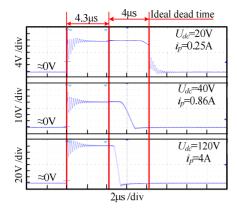


Fig. 8. Waveforms of midpoint voltage with different phase currents.

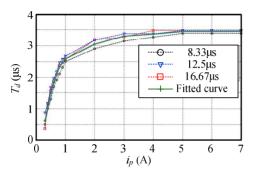


Fig. 9. Dead times with different phase currents and given switch-on times.

capacitance. By using the experiment platform used in this paper, the waveforms of the midpoint voltage with different phase currents are shown in Fig. 8. The switch-on time $T_{\rm give}$ is 8.3 µs, and the ideal dead time is approximately 4 µs. The actual dead time decreases with decreasing phase current. The equivalent capacitance can be calculated with currents and voltages, which are 25 , 22, and 13 nF when i_p is 0.25, 0.86, and 4 A, respectively. Therefore, the equivalent capacitance varies with the phase current, and calculating the dead time is difficult because of the inconstant equivalent capacitance.

Based on the experimental tests, the dead times with different phase currents and the given switch-on times are shown in Fig. 9. Fig. 9 shows that the dead time is mainly determined by the phase current and has little relation with the gate signal or bus voltage. However, changes in the dead time is nonlinear, which is hardly expressed by a single expression. By the curve fitting methods, the expression is divided into four parts based on different absolute current values:

$$\begin{cases} T_{d} = 0 & 0 \le |i_{p}| < 0.3 \\ T_{d} = -3.135 |i_{p}|^{2} + 6.845 |i_{p}| -1.157 & 0.3 \le |i_{p}| < 1 \\ T_{d} = -0.09833 |i_{p}|^{2} + 0.7457 |i_{p}| +1.943 & 1 \le |i_{p}| < 5 \\ T_{d} = 3.438 & |i_{p}| \ge 5 \end{cases}$$
(30)

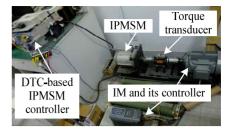


Fig. 10. Experiment platform.

 $\label{eq:table in table in$

Number of pole pairs	P	3
Rotor flux linkage	ψ_f	0.2 Wb
Stator resistance	R_s	1.2Ω
Rated speed	n_N	1000 rpm
Rated torque	T_N	10 Nm
Bus voltage	U_{dc}	200 V

The compensation time of the nonlinear dead time is based on the direction and amplitude of the phase current. If $i_p > 0$, the ON time of the pulse-width modulation adds T_d , and if $i_p < 0$, the ON time subtracts T_d before issuing.

Given the accuracy limit of current sensors, the direction of a small current is usually difficult to detect. However, by using the experiment platform used in this paper, the direction of the phase current can be ignored if the absolute current value is less than 0.3 A because the dead time can be neglected. The parasitic capacitance increases the difficulty of dead-time compensation; nevertheless, this parasitic capacitance simplifies the judgment of the zero crossing point of the phase current.

VI. EXPERIMENTAL RESULTS

A. Experiment Platform

The experiment platform used in this paper is shown in Fig. 10. This platform contains an IPMSM, an induction motor (IM), and their controllers. A torque-measuring instrument is installed between the axles of the IPMSM and IM to compare the estimated torque with the actual torque. The IM is 5.5 kW with 1500 rpm. The parameters of the IPMSM are listed in Table I.

The proposed DTC is implemented on a Freescale MC56F8346 digital signal processor (DSP), and the control period is 125 μ s. The variables stored in the DSP are observed from the serial port by using the real-time debugging tool FreeMaster. The actual rotor speed and position for observation are obtained from a rotary resolver with 4096 pulses. To simulate the operation of an EV, the IM plays the role of a speed servo, which supplies the variable or constant speed for IPMSM. The IPMSM operates in torque-control mode, and the output energy is absorbed by

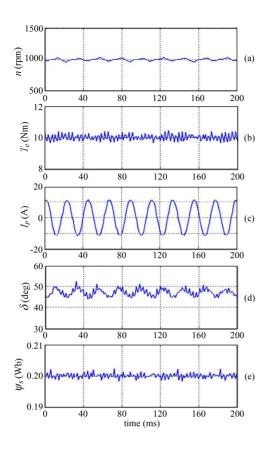


Fig. 11. Steady-state experiment waveforms at 1000 rpm with rated 10 Nm. (a) Rotation speed, (b) electromagnetic torque, (c) phase current, (d) torque angle, and (e) stator flux.

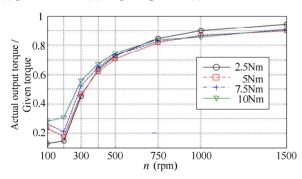


Fig. 12. Torque accuracy of prototype without dead time compensation.

the IM.

In this section, steady and dynamic torque tests are conducted to verify whether the proposed DTC method can meet the torque performance demand of EVs.

B. Steady Torque Performance of the Proposed DTC

The steady torque performance of the proposed DTC with a rated speed of 1000 rpm and a rated torque of 10 Nm is shown in Fig. 11.

Fig. 11 shows that the electromagnetic torque ripple is approximately ± 0.4 Nm, and the phase current has a good

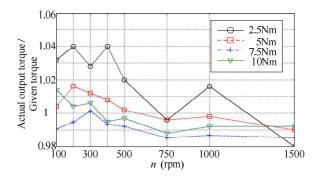


Fig. 13. Torque accuracy of prototype with dead-time compensation.

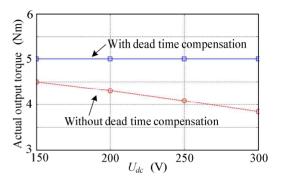


Fig. 14. Torque performance with different bus voltage (given torque is 5 Nm).

sinusoidal waveform. Torque angle fluctuates around 47°, and stator flux is controlled around 0.2 Wb with a small ripple.

Torque accuracy is an important part of the steady torque performance. Fig. 12 shows the torque response of different given torques and speeds without dead time compensation. The torque accuracy improves with increasing rotor speed. Torque accuracy is mainly relevant to speed and back electromotive force, and has a small relationship with the value of a given torque. The results show that torque performance is poor and has difficulty in meeting the demands of EV drivers.

By using considering the parasitic capacitances with dead-time compensation, the torque accuracy is shown in Fig. 13. The torque error is less than 5% and 2% if the given torque is equal to or less than 10 Nm and if the given torque is equal to or bigger than 5 Nm, respectively. Torque accuracy shows great improvement, thus illustrating the validity of the aforementioned dead-time compensation method.

Another evidence of the success of dead-time compensation is that the output torque is invariant with the change of bus voltage. In Fig. 14, the given torque is 5 Nm and the rotor speed is 1000 rpm. After applying the dead-time compensation, the actual output torque is nearly constant and is not affected by the bus voltage.

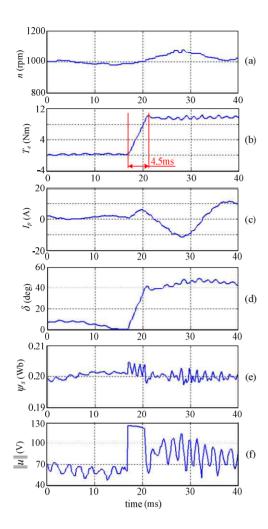


Fig. 15. Experiment waveforms of loading rated 10 Nm suddenly at 1000 rpm. (a) Rotation speed, (b) electromagnetic torque, (c) phase current, (d) torque angle, (e) stator flux, and (f) amplitude of output voltage vector.

C. Dynamic Torque Performance of the Proposed DTC

The dynamic torque performances of the proposed DTC in a 1000 rpm rated speed are shown in Figs. 15 and 16. In Fig. 15, the output torque instruction changes from 0 Nm to 10 Nm at 16 ms. The amplitude of the output voltage vector is regulated immediately. The upsurge duration of the torque is about 4.5 ms, during which motor speed increases transitorily and phase current and torque angle are altered. The stator flux has some small ripples because of the incomplete decoupling.

Compared to loading, the unloading process in Fig. 16 is shorter. The output torque decreases from 10 Nm to 0 within 4ms. During the time, the output voltage is turned to 0 V; thus, the stator flux obviously decreases, which in turn, accelerates the decrease of the torque. As the output voltage is increasing, the regulation of stator flux is also recovered.

The ability of variable-speed operation is verified in Fig. 17. In the acceleration and deceleration processes between 0

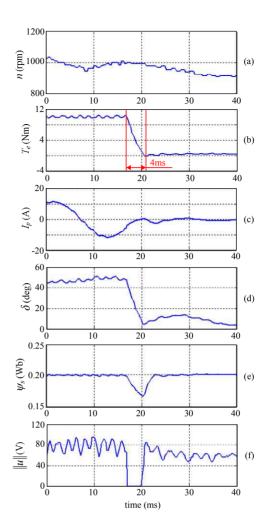


Fig. 16. Experiment waveforms of unloading rated at 10 Nm, suddenly at 1000 rpm: (a) Rotate speed, (b) Electromagnetic torque, (c) Phase current, (d) Torque angle, (e) Stator flux, and (f) Amplitude of output voltage vector.

rpm and 1000 rpm, the IPMSM can output 10 Nm torque steadily.

VII. CONCLUSIONS

In this paper, a novel DTC scheme based on the torque angle is introduced for the IPMSMs used in EV drivers. The proposed DTC regulates the torque by rapidly changing the torque angle in the form of polar coordinates. The amplitude and angle of the output voltage vector are determined directly by the PI regulators of torque and stator flux linkage, respectively. Consequently, the proposed DTC scheme retains the advantages of simplification and robustness inherited from conventional DTC schemes and has a fixed switching frequency by the SVPWM.

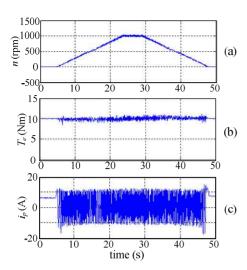


Fig. 17. Variable-speed operation from 0 rpm to 1000 rpm with rated 10 Nm load: (a) Rotation speed, (b) electromagnetic torque, and (c) phase current.

To meet the torque requirement of EV drivers, the torque performance of the proposed DTC scheme is investigated in this study. A nonlinear dead time compensation method that considers the parasitic capacitance is proposed to improve the steady torque performance. The safe operation region of the DTC is restricted by introducing voltage and current limits of both motors and invertors. The proposed DTC has a good steady, dynamic torque performance with a simple structure, which is proven by the experimental results.

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